



An ITW Company

**SMT SPARES KIT  
PART NUMBER**

**Valid for Serial Number 15869 - Present  
SK53956SP**

**CONTENT**

SMT spares kit

Part number	Qty	Description	Where used
BE52048	2	13 od UREHANE MOULD BEARING	On product guides
PU52044	1	IDLER PULLEY	Conveyor Belt Idler Pulley
BE52100	4	BEARING 10 id x 10 od x 5 thick cw Seals	Roller bearings
BL52047	2	DRIVE BELT	Conveyor belt
BE2192	1	BEARING, CONVEYOR TUBE	On ends of splined shaft
SP52750	2	TOP RETURN SPRING	Adhesive springs on top slide module
GE52043	1	DELTRIN GEAR 18T 2 MOD SPLINE CENTRE	Splined Gear - centre between two others
EW51980	1	STEPPER MOTOR CONNECTION LOOM	Stepper motor
MA52092	2	ADHESIVE STOP ADJUSTER	On adhesive slide walls for height adjustment
GE52084	2	12T 2 MOD 10 BORE C/W BOSS	Roller gear - one on each top roller
GE52055	1	DELTRIN SPUR GEAR 12t MOD 2	Gear
EP1881	2	FUSE, 3.15A ANTI-SURGE	In IEC Power inlet
EP34387R 1	2	Anti surge T HBC min fuse,500mA 5x20mm	F3 On distribution PCB
EP40136	2	FUSE 2A, T	F1 On distribution PCB
EP40137	2	Anti surge T LBC 4A 5x20mm	F2 On distribution PCB
GE52104	1	DELTRIN SPUR GEAR 36T MOD 2	Large gear on back plate (2)
GE52339	1	DELTRIN SPUR GEAR 36T MOD 2	Motor gear
GE52042	1	DELTRIN SPUR GEAR 18T MOD2	gears next to spline gear
BE2116SP	2	BEARING, PLAIN ID8 OD16 W5	Either side of spline gear in push plate
BE52343	2	SINGLE ROW RADIAL ID 17 x OD 26 x W 5	Spline bearing in push plate and bypass wall
BE25590S P	2	BEARING, Ø8 x Ø22 x 7 PLAIN	Either side of spline bearing in bypass wall
BE34922S P	1	BEARING, FLANGED OD13 3x ID6 x 4 WIDE	Lead screw bearing
EW51983	1	ESTOP SWITCH LOOM SMT	Emergency stop button
MP56145	1	SMT BEARING BLOCK D	Holds roller bearings
EW52027	1	Door switch loom	Slide home switch - 2 on back wall
EW52029	1	BOARD SENSOR LOOM	Board count/entry sensor
EW52028	1	HOME SWITCH LOOM	Bypass wall home position switch
HA52158	1	SLAM LATCH WITHOUT LOCK	Door catch
EW51974	1	POWER SWITCH/FILTER LOOM SMT	Mains switch - back of machine
SP4632SP	4	SPRING, DISC OD10.2 WIDTH 0.35	Between roller bearing and block
PN2533	1	4 OD UNION TEE	Pneumatic tee pieces on air lines between

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			cylinders
PN2903SP	1	Y UNION 4mm TUBE	Pneumatic 'Y' piece. 1 on each small cylinder
MS52512	2	SS GUIDE	Product guide plate at conveyors
PN52113	1	24V DC VALVE, SY3140-5LOU-Q	Solenoid valve located in pneumatic block
SP53421	2	ADHESIVE OFF SPRING	Between bearing block and adhesive block